

Productprofil:

PLEXIGLAS® Softlight 8N df21 molding compound, based on PLEXIGLAS® 8N, is characterized by diffuse scattering of light.

Typical properties of PLEXIGLAS® molding compound are

1. good flow
2. high mechanical strength, surface hardness and mar resistance
3. very good weather resistance.

Special properties of PLEXIGLAS® Softlight 8N df21 are

1. good lightdiffusion combined with excellent light transmission.

Application:

Used for injection molding items for lighting engineering applications

Example:

displays, backlight units

Processing:

PLEXIGLAS® Softlight 8N df21 can be processed on injection molding machines with 3-zone general purpose screws for engineering thermoplastics.

Physical Form / Packaging:

PLEXIGLAS® Softlight df molding compounds are supplied as pellets of uniform size, packaged in 25kg polyethylene bags; other packaging on request.

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	2.5	cm³/10min	ISO 1133
Temperature	230	°C	-
Load	3.8	kg	-
Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	3300	MPa	ISO 527
Stress at Break	71	MPa	ISO 527
Strain at Break	4.5	%	ISO 527
Impact Strength (Charpy), +23°C	18	kJ/m²	ISO 179/1eU
Thermal Properties	Value	Unit	Test Standard
ISO Data			
Glass Transition Temperature (10°C/min)	111	°C	ISO 11357-1/-2
Temp. of deflection under load (1.80 MPa)	98	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	103	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	109	°C	ISO 306
Coeff. of Linear Therm. Expansion, parallel	63	E-6/K	ISO 11359-1/-2
Electrical Properties	Value	Unit	Test Standard
ISO Data			

Volume Resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface Resistivity	1E13	Ohm	IEC 62631-3-2

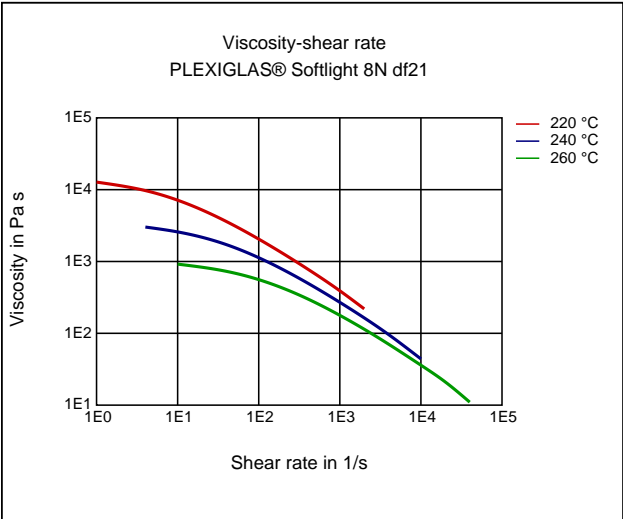
Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1190	kg/m³	ISO 1183

Material Specific Properties	Value	Unit	Test Standard
ISO Data			
Luminous transmittance	87	%	ISO 13468-1, -2

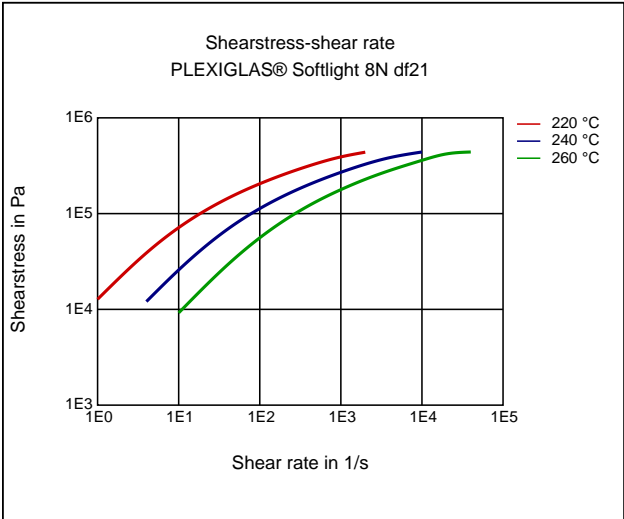
Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	248	°C	ISO 294
Injection Molding, mold temperature	69	°C	ISO 294
Injection Molding, injection velocity	195	mm/s	ISO 294

Diagrams

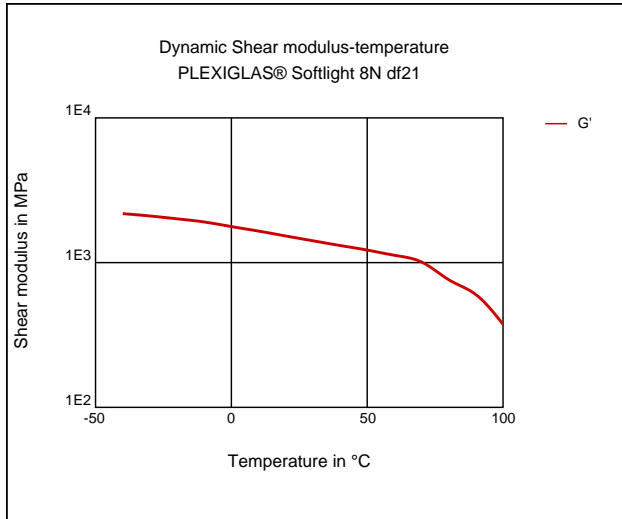
Viscosity-shear rate



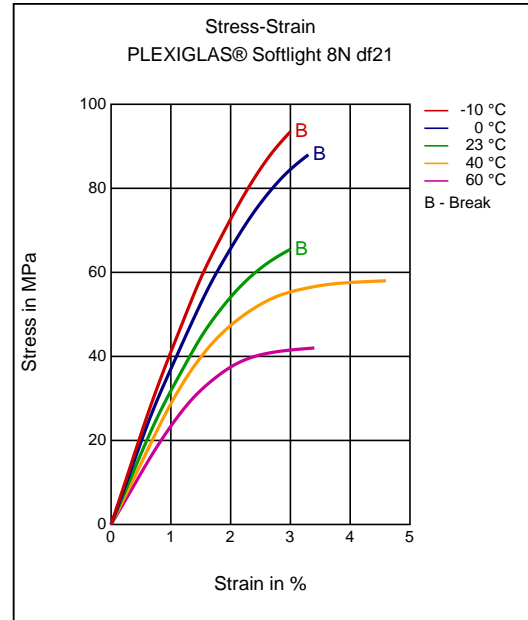
Shearstress-shear rate



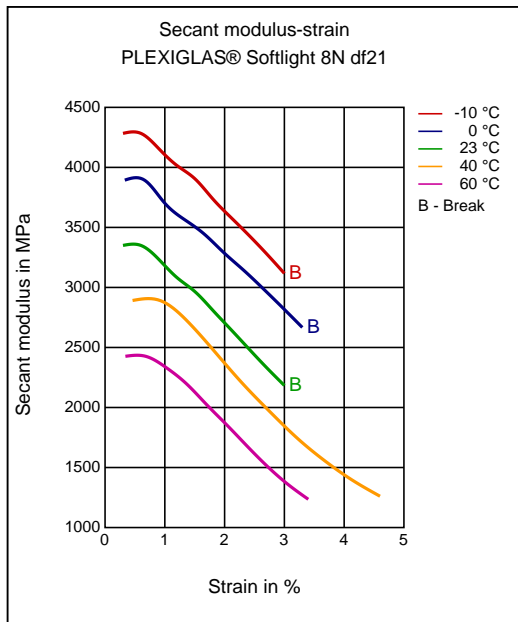
Dynamic Shear modulus-temperature



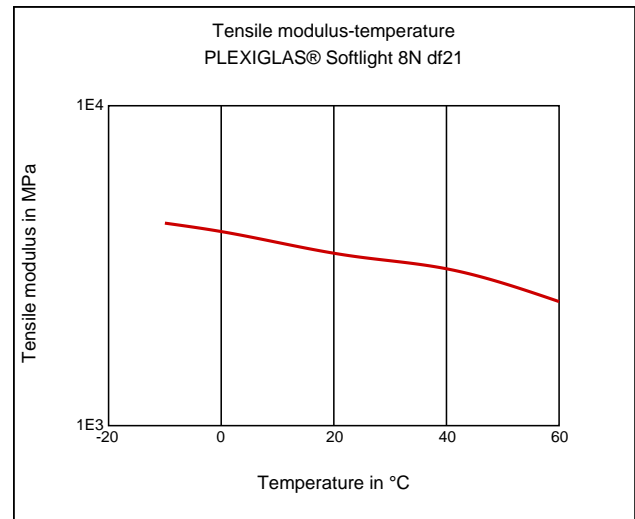
Stress-strain



Secant modulus-strain



Tensile Modulus-Temperature



Characteristics

Processing

Injection Molding

Delivery form

Pellets

Additives

Release agent

Special Characteristics

Light stabilized or stable to light, UV stabilized

Features

Light Diffusing

Injection Molding

PREPROCESSING

Predrying temperature: max. 95 °C

Predrying time in a desiccant-type drier: 2 - 3 h

PROCESSING

Melt temperature: 220 - 260 °C

Mold temperature: 60 - 90 °C

Chemical Media Resistance

Acids

- ✓ Acetic Acid (5% by mass) (23 °C)
- ✓ Citric Acid solution (10% by mass) (23 °C)
- ✓ Lactic Acid (10% by mass) (23 °C)
- ✓ Sulfuric Acid (38% by mass) (23 °C)
- ✓ Sulfuric Acid (5% by mass) (23 °C)

Bases

- ✓ Sodium Hydroxide solution (35% by mass) (23 °C)
- ✓ Sodium Hydroxide solution (1% by mass) (23 °C)
- ✓ Ammonium Hydroxide solution (10% by mass) (23 °C)

Hydrocarbons

- ✓ n-Hexane (23 °C)
- ✓ iso-Octane (23 °C)

Standard Fuels

- ✓ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23 °C)
- ✓ Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23 °C)
- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (23 °C)

Salt solutions

- ✓ Sodium Carbonate solution (20% by mass) (23 °C)
- ✓ Sodium Carbonate solution (2% by mass) (23 °C)

Other

- ✓ 50% Oleic acid + 50% Olive Oil (23 °C)
- ✓ Water (23 °C)

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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